



VHB Tape Bonding Guidelines
 Outdoor: 60cm² per kg
 Indoor: 25cm² per kg

Most commonly used 3M VHB Tapes within these applications
 Start in centre and work out
 Boxes indicate tape colour
 If no box, tape is clear
 Numbers indicate thickness in mm,
 1.1mm unless stated otherwise

Unless stated application temperature must be 15°C or higher